

Work Order ID 67205

Thursday, March 10, 2011 10:25:17 AM



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Item ID: D350-636-109

Accept



Setup Start



Revision ID:

Item Name: Tow Ring Installation

Stop



Start Date: 3/10/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 3/15/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-636

H

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-636-109
CHG001

Car BG 11-4-4

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/4/11 11/4/11

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D3550-636-109

Location: 80PPP rev: A11/4/4 SL (4)

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/4/4 SL11-04-4
(4)

Picklist Print

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Work Order ID: 67205

Parent Item: D350-636-109

Parent Item Name: Tow Ring Installation



Start Date: 3/10/2011

Required Date: 3/15/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 10.10.01 new issue DD ver:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3407-043		Manufactured	No			110	Each	10.0000	1	4.210526	3X	11/4/11	
Tow Ring													

Location	Loc Qty	Loc Code
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ST420	8	
66386	8	
ST464	2	
50387	1	
64071	1	

D3417-9		Manufactured	No			110	Each	0.0000	2	8		11/4/11	
Washer													

D3456-1		Manufactured	No			110	Each	61.0000	1	4		11/4/11	
Washer													

Location	Loc Qty	Loc Code
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ST054	61	
63239	2	
64282	9	
66848	50	

Picklist Print

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Work Order ID: 67205



Parent Item: D350-636-109



Parent Item Name: Tow Ring Installation

Start Date: 3/10/2011

Required Date: 3/15/2011

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

110

Each

751.0000



Nut



Location

Loc Qty

Loc Code

ST301

751

114523

5

114784

2

116188

444

116549

300

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Shop Packet Print

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7.0 PARTS LIST

(D350-636-101/-103/-104/-105A/-105B/-107/-107A/-107B/-109 KITS)

Item	Qty -101	Qty -103	Qty -104	Qty -105A	Qty -105B	Qty -107	Qty -107A	Qty -107B	Qty -109	Part Number	Description
	X								X	D350-636-101	TOE STEP KIT (LH/RH)
		X								D350-636-103	APICAL FLOAT CONVERSION KIT, LH
			X							D350-636-104	APICAL FLOAT CONVERSION KIT, RH
				X						D350-636-105A	WEDGE KIT
					X					D350-636-105B	WEDGE KIT
						X				D350-636-107	CABLE GUARD KIT
						1	X			D350-636-107A	FWD CABLE GUARD
						1		X		D350-636-107B	AFT CABLE GUARD
									X	D350-636-109	TOW RING KIT
8		1								D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
8			1							D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
10		2	2							AN8C21A	BOLT (REPLACES AN8-16A)
11		2	2							AN960JD816	WASHER (OR NAS1149DO863J)
12		2	2							MS21083C8	NUT (REPLACES MS21083N8)
26B		4	4							AN3C7A	BOLT (REPLACES AN3-7A)
27		4	4							AN960C10L	WASHER (REPLACES AN960JD10)
40	1									D3487-1	TOE STEP ASSEMBLY
43		2	2							D3493-1	WASHER
50		2	2							D3532-1	WASHER
60				2						D3926-1	WEDGE
61					2					D3926-3	WEDGE
62				4	4					MS21042L3	NUT
63				4	4					MS24693S276	SCREW
64				4	4					NAS1149D0363J	WASHER
70							1			D3927-1	FWD CABLE GUARD
71								1		D3927-3	AFT CABLE GUARD
72							2			D3928-1	BRACKET
73							2			AN4-14A	BOLT
74								1		BLBS-020	PIP PIN
75							2			MS21042L4	NUT
76							4			NAS1149D0463J	WASHER
80									1	D3407-043	TOW RING ASSEMBLY
81									2	D3417-9	WASHER
82									1	D3456-1	WASHER
83									1	MS21043-4	NUT